



## M14.ca Blackfeather® “RS” Product Data Sheet

### Specifications:

<b><u>Product Name:</u></b>	M14.ca Blackfeather® “RS” (Rifle System)
<b><u>Type:</u></b>	M14/M1A Rifle Stock
<b><u>Material:</u></b>	6061 T6 Alloy, Type II Hard Anodized (Stock), 4140 HTSR Steel (ORG & Anti-wear Plate)
<b><u>Color:</u></b>	Matte Black
<b><u>OAL:</u></b>	22.375"
<b><u>Compatibility:</u></b>	Fits correctly dimensioned M14/M1A family of rifles incl. Norinco and Polytech.
<b><u>Company:</u></b>	The Upgrade Path Inc. for M14.ca
<b><u>Web Info.:</u></b>	<a href="http://www.m14.ca">http://www.m14.ca</a>
<b><u>Email:</u></b>	<a href="mailto:info@m14.ca">info@m14.ca</a>

### Shipping Components:

#### **Rifle Stock**

- 1 x 6061T6 alloy with Type II anodising M14/M1A rifle stock*
- 1 x 6061T6 alloy with Type II anodising M14/M1A buttstock adapter*
- 2 x 6061T6 alloy with Type II anodising M14/M1A buttstock end plate adapters*
- 2 x 4” Removable Picatinny 3 and 9 o’clock Rails*
- 1 x 6” Removable Picatinny 6 o’clock Rail*

#### **Rifle Parts, Stock Screws**

- 1 x 1/4-20 allen head bolt, ,buttstock adapter retention bolt*
- 1 x 1/4x20x1/2” pistol grip retention bolt*
- 1 x oprod guide anti-wear plate, oprod guide channel plate*
- 7 x 10-32 x 3/8” button head screws with washers, picatinny rails*

#### **Oprod Guide**

- 1 x Operating Rod Guide in 4140 HTSR steel*
- 1 x Operating Rod Guide anti-wear plate in 4140 HTSR steel*

#### **Oprod Guide Screws, Set Screws, Pins**

- 3 x 10-32 x 1/8” set screws, oprod guide*
- 1 x 1/8” x 1” steel roll pin, oprod guide*
- 1 x 1/2”x20x1/4” socket jam screw, oprod guide*
- 1 x 1/4”x20x30mm black T-B connector bolt, oprod guide retaining bolt*

*(SOLD SEPARATELY, RECOMMENDED)*

#### **M14.ca Oprod Rod Spring Guide**

- 1 x M14.ca OSRG (Four Fluted Operating Rod Spring Guide)*

### Description:

The M14.ca Blackfeather® "RS" aluminum rifle stock is derived from the traditional USGI fibreglass stock but improves balance, ergonomics and durability. It offers modern features such as precision alloy bedding, our proprietary, self-lubricating, adjustable oprod guide, removable, keyed picatinny rails, a removable, interchangeable butt stock adapter that accepts all industry standard AR buttstocks, improved trigger ergonomics, and offer true modularity and component interchangeability for a new generation M14 platform.